



Vision Drivers Window Sealing Instructions

UPDATE SU1306

Please see instructions below for sealing the Vision Driver's Window.

WARNING: Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment when performing these procedures. This procedure may require working from ladders or scaffolds to reach the top of the bus. Observe all safety precautions to secure the bus from rolling and for use of ladders or scaffolds.

Refer to Service Update SU1203A, Sealant Application Guidelines, prior to performing the following instructions.

Driver's Window

On the inside of the bus; (Figure 1)

1. Remove the screws from the vertical trim to the post and retain (circled in yellow). There will be two screws holding the vertical trim to the window frame, it is *not* necessary to remove these screws. Refer to inset photo on Figure 1 for clarification.
2. Remove all screws in the upper trim and retain. (Figure 2)
3. Remove all screws from the rear trim and retain. (Figure 2)

NOTE: Record the size and length of each screw removed from its location as there are various sizes.

NOTE: Depending on driver's seat and seat belt option, one screw may be located behind the driver's seat belt retractor.

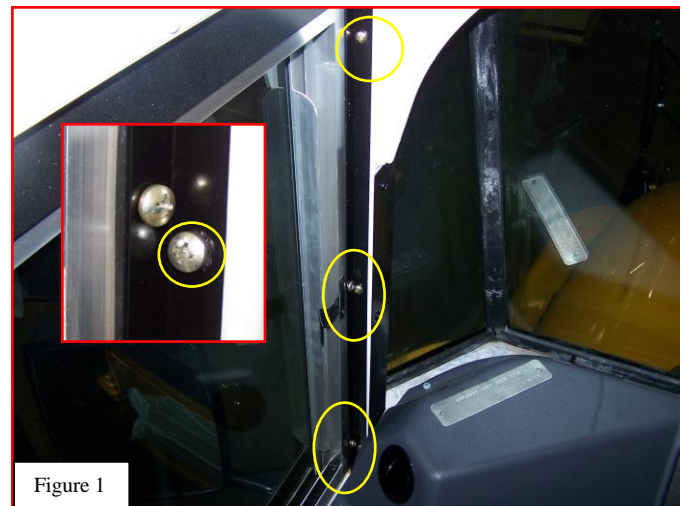


Figure 1

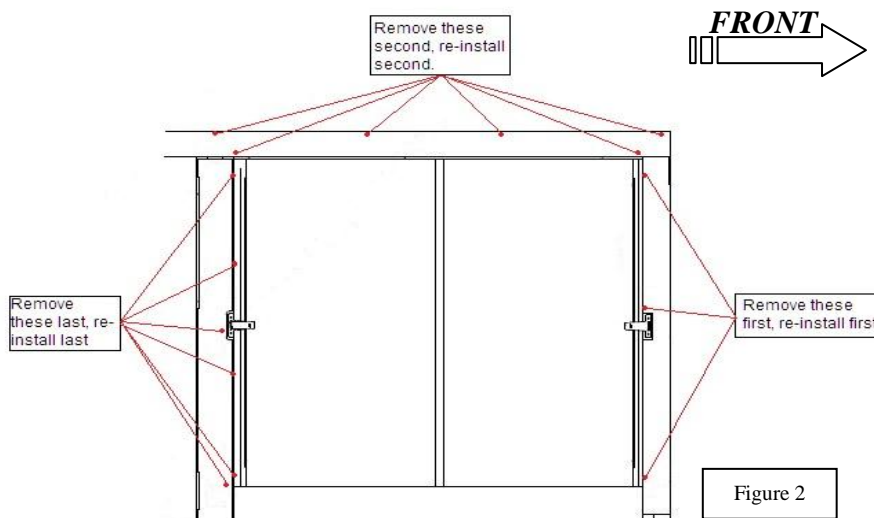


Figure 2

On the outside of the bus;

1. Taking care, use a utility knife and cut the existing sealant around the perimeter of the driver's window.
2. Raise the window vertically and place a spacer under the window to keep it raised.
3. Clean away any existing sealant per SU1203A.
4. Apply new Manus-Bond 75-AN sealant.
 - Apply horizontal bead approximately 1/4" diameter along center of driver's window sill. (Figure 3)
 - Apply vertical bead approximately 1/4" diameter against front corner post trim from header to sill. (Figure 4)

NOTE: It may be necessary to use an extended tip on the sealant gun in order to reach as much sealing area as possible.

NOTE: Window is not installed for clarity to identify sealant location.



Figure 3

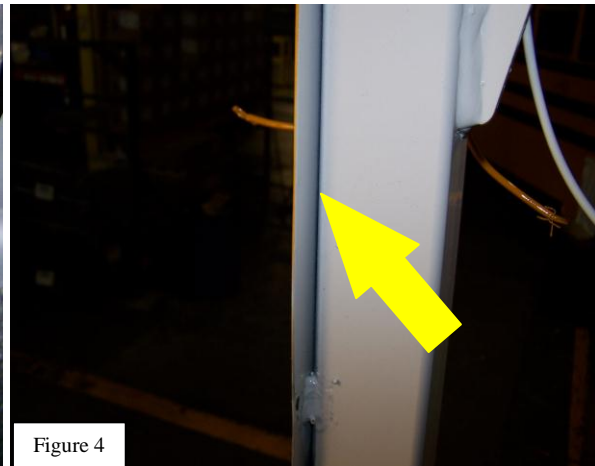


Figure 4

Remove spacer, seal the remaining area of sill where spacer was located, and set the window into position.

Install trim pieces. Use all original holes and leave screws loose until all are started.

NOTE: Refer to your recordings of screw size and length to be sure they are re-installed in the correct location.

1. Install the screws into forward vertical trim.
2. Install upper trim and screws.
3. Install screws into rear vertical trim.
4. Tighten all screws.

Seal the outside of the window per Service Update SU1203A, Sealant Application Guidelines.

NOTE: Color selection of the sealant used is dependent on the paint scheme of the bus. Refer to Service Update SU1203A, Sealant Application Guidelines for a list of colors and related part numbers.