



Sealing the Vision Fresh Air Vent

UPDATE SU1305

S U I 3 0 5
S E R V I C E U P D A T E

Please see the instructions below for sealing the Vision Fresh Air Vent to the front corner post.

WARNING: Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment when performing these procedures. Observe all safety precautions to secure the bus from rolling.

Refer to Service Update SU1203A, Sealant Application Guidelines, prior to performing the following instructions.

Fresh Air Intake

On the outside of the bus at the fresh air intake;

1. Remove four screws and retain. *Figure 1*
2. Remove the fresh air grille.

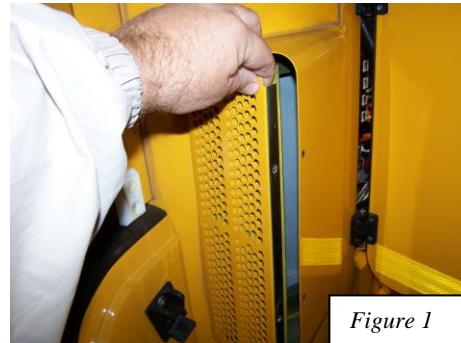


Figure 1

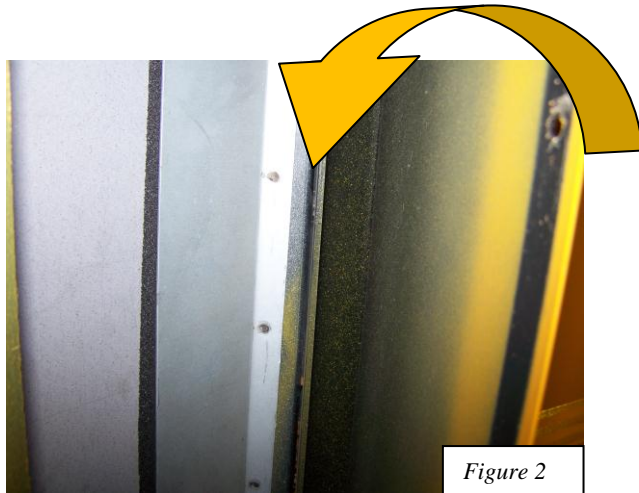


Figure 2

3. There may be a gap between the cowl panel and post. *Figure 2*
4. Using Manus-Bond 75-AN, apply a 3/8" bead of sealant the full length of accessible area where the cowl panel meets the post. *Figure 3*

5. Install the fresh air grill and retaining screws.

Apply sealant per Service Update SU1203A, Sealant Application Guideline. Because this area is not visible, any color of Manus-Bond 75-AN can be used. Yellow was used for illustration purposes.

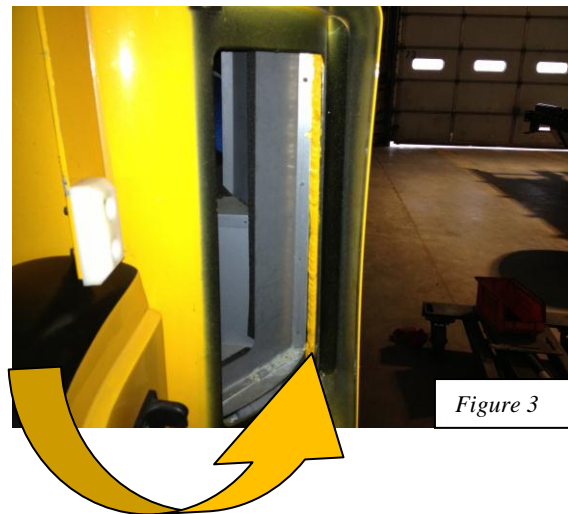


Figure 3