



SEALING OF STRINGER RIVETS ON ROOF

UPDATE

Models Affected: 2011 thru 2013 All American and Vision

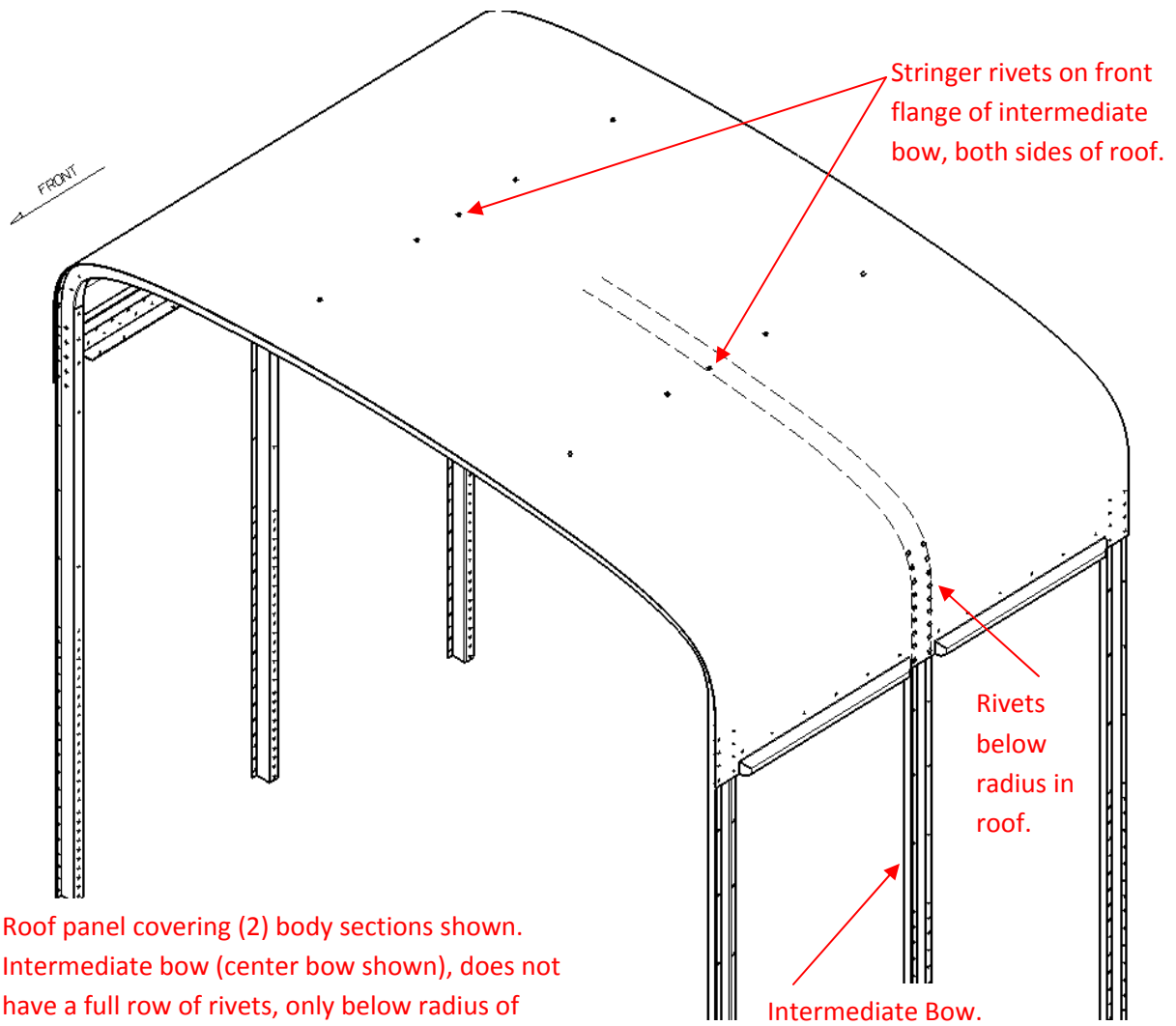
Sealing of stringer rivets in roof panel on the rear flange of intermediate bows. See details & instructions below:

Warning: Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment when performing these procedures. This procedure requires working from ladders or scaffolds to reach the top of the bus. Observe all safety precautions to secure the bus from rolling and for use of ladders or scaffolds.

- (1) Park the bus on a level surface, apply parking brakes, turn off engine and remove ignition key. Chock wheels.
- (2) When a single 56 inch roof panel covers (2) 28 inch body sections, the bow in center of the two body sections is the intermediate bow.
- (3) On the intermediate bow there is a double row of rivets on each end of roof panel below the radius of the roof, directly above the window line. There should be only (2) rivets in roof panel on top of the bus at the intermediate bow located approximately 18 inches from centerline of roof on curb side and street side of unit in the front flange of the bow. See detailed views on page 2 and page 3.
- (4) If it is determined that the stringer rivets are installed in the rear flange of the intermediate bow or possibly leaking, seal the rivets using clear sealer.
- (5) Reference Service Update #SU1203, SEALANT APPLICATION GUIDELINES, for proper steps to prepare surfaces for sealer application, proper steps for actual sealer application, cleanup of surface areas after sealant is applied and information for proper cure times.
- (6) Return unit to service.

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Roof panel covering (2) body sections shown. Intermediate bow (center bow shown), does not have a full row of rivets, only below radius of roof on both sides of roof and at the roof stringer on front flange of bow. See page 3 for more details.

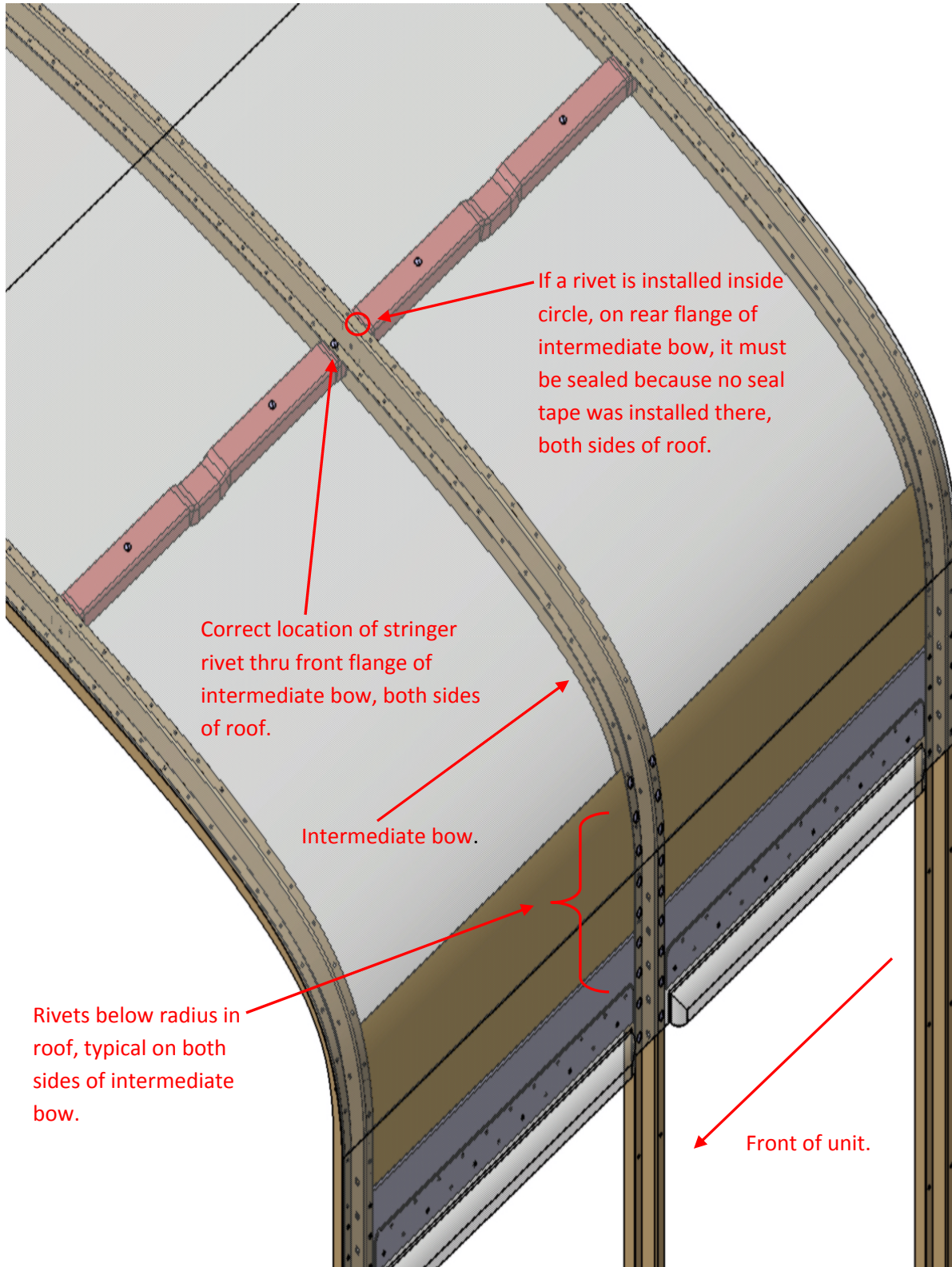
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View of Intermediate Bow & Stringer Rivet w/out Roof Panel



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