

October 29, 2012

SERVICE MEMORANDUM NO. SM1208

MEMO TO: All Blue Bird Dealers

SUBJECT: D3RE Air Cleaner Identification.

MODEL YEAR(S): 2010, 2011, 2012, 2013, 2014

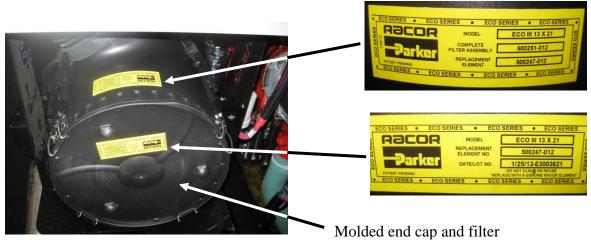
MODEL(S) AFFECTED: D3RE

There are three different air cleaners that have been installed on the Blue Bird All American D3RE. This memorandum will assist in identifying the air cleaner and the replacement element for each.

SINGLE STAGE AIR CLEANER

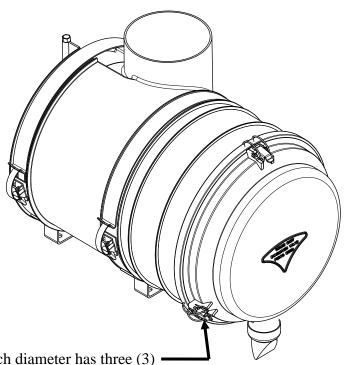


Air cleaner assembly has a single element which is molded to the end cap. Air cleaner assembly can be identified by the four (4) clips which secure the cap to the housing. Also, the air cleaner assembly when installed at Blue Bird has two RACOR Parker decals which provide replacement information for the complete assembly and the replacement filter number and date/lot number.





TWO STAGE AIR CLEANER ASSEMBLY 13 INCH DIAMETER



Note: 13 inch diameter has three (3) retaining clips

This air cleaner assembly has a primary and secondary element inside which may be accessed by removing end cap. The end cap has three (3) retaining clips that secure the cap to the housing. Also, the filter when installed at Blue Bird has a label on the air cleaner assembly which provides replacement information for the complete assembly and the replacement element RACOR Parker part numbers.



TWO STAGE AIR CLEANER ASSEMBLY

15 INCH DIAMETER

Note: 15 inch diameter has six (6) retaining clips.



Air cleaner assembly has a primary and secondary element inside which may be accessed by removing end cap. The end cap has six (6) retaining clips that secure the cap to the housing. Also, the filter when installed at Blue Bird has a label on the air cleaner assembly which provides replacement information for the complete assembly and the replacement element RACOR Parker part numbers.





Note: RACOR Parker information decal may be on outside of filter housing (shown) or on the opposite side next to engine.



SINGLE STAGE AIR CLEANER

- 1. 00123543 Cleaner, Air, Assy., ECO-3, with Replacement Element, D3RE
 - a. 10004112 Element, Service, Air Filter, ECO-3, D3RE

TWO STAGE AIR CLEANER

13 INCH DIAMETER

- 1. 00123542 Cleaner, Air, Assy., ECO -3-XL 13, with Replaceable element, D3RE
 - a. 10004113 Element, Service, Air Filter ,ECO-3XL, Primary D3RE
 - b. 10004114 Element, Service, Air Filter, ECO-3XL, Secondary, D3RE
- 2. 10026647 Cleaner, Air, Assy., RACOR ECO XL -13, Multi Stage, D3RE
 - a. 10004113 Element, Service, Air Filter ,ECO-3XL, Primary D3RE
 - b. 10004114 Element, Service, Air Filter, ECO-3XL, Secondary, D3RE

TWO STAGE AIR CLEANER

15 INCH DIAMETER

- 1. 10013631 Cleaner, Air, Assy., ECO3,XL 15, Multi Stage D3RE
 - a. 10013632 Element, Service, Air Filter, ECO3, XL 15S, Primary
 - b. 10013633 Element, Service, Air Filter, ECO3, XL 15S, Safety
- 2. 10026646 Cleaner, Air, Assy., ECO XL-15 Multi Stage, D3RE
 - a. 10013632 Element, Service, Air Filter, ECO3, XL 15S, Primary
 - b. 10013633 Element, Service, Air Filter, ECO3, XL 15S, Safety

NOTES:

- 1. Air Cleaner **00123542** has been superseded by **10026647**. Both were listed to show that both use the same elements.
- 2. Air Cleaner **10013631** has been superseded by **10026646**. Both were listed to show that both use the same elements.