

Ken Garff Nissan Salt Lake



SHIFT_

2013
SENTRA[®]



THE ALL-NEW 2013 SENTRA[®]

INTRODUCING THE MOST INNOVATIVE SENTRA EVER.

Your "someday" car is here, today. Sentra completely redefines what an affordable car can be and proves the good life is well within reach. With tasteful styling inside and out. Advanced available features you'll love, including Pandora[®]-friendly audio and a huge interior with surprising luxuries like Dual Zone Automatic Temperature Control and Push Button Ignition. The drive's special too, with a super-smooth Xtronic CVT[®] transmission and a class-leading¹ 34 combined MPG.² You've arrived, and well ahead of schedule. The all-new 2013 Nissan Sentra.

Nissan. Innovation that excites.[™]



¹Ward's Light Vehicle Market Segmentation. MY13 Sentra vs. 2012 Upper Small Class, excluding Hybrid and Diesel models. ²2013 EPA Fuel Economy Estimate 34 MPG combined 50-state emissions and CVT transmission; 33 MPG combined CA state emissions. Actual mileage may vary — use for comparison only. Not all features are standard or available on all models. Please see Specifications for complete details. Pandora[®] is a registered trademark of Pandora Media.

WHAT IF YOUR CAR HAD A PURPOSE IN LIFE?

More than just a pretty face, Sentra's design was perfected in the wind tunnel, to create a ride that's as quiet as it is fuel-efficient. As enticing as each detail is, Sentra was designed as a whole, complete vision of what a modern sedan should be.



Nissan Sentra SR shown in Magnetic Gray with optional equipment.

THE FEELING OF OWNING SOMETHING BEAUTIFUL.

At first glance, the Sentra is an eye-catching design. But look closer, and you'll see even more. Deep character lines that sculpt the sides. Wide "shoulders" over the fender that require an innovative stamping technology. From an aerodynamic roof to 17" wheels, from boomerang-shaped headlights to LED taillights. And everything in between.



The image shows the front interior of a Nissan Sentra SL. The dashboard is a light gray color with a curved, flowing design. The steering wheel is black with the Nissan logo in the center and has several control buttons on the left and right sides. The instrument cluster behind the steering wheel includes a tachometer, a speedometer, and a central digital display. The center console features a large touchscreen infotainment system displaying a navigation map, a climate control panel with a digital temperature display, and a gear shifter. The interior is finished with wood-tone trim on the door panels and center console, and perforated leather seats. The overall lighting is soft and focused on the dashboard and center console.

**THE FEELING IT WAS
DESIGNED JUST FOR YOU.**

It's important to be surrounded by things you love. Like a flowing dashboard design inspired by a bird's wing. Soft-touch materials throughout the cabin, and unexpected available luxuries like rich wood-tone trim and perforated leather-appointed seats that come together to create a very personal space. This is Sentra, exactly the way you want it.



NissanConnectSM

with Navigation¹

YOUR MUSIC YOUR WORLD

ANY WAY YOU WANT IT.

Why settle for just the radio? By putting the latest technologies right at your fingertips, Sentra gives you all you need for hours of endless entertainment. Rock on.

Streaming audio via Bluetooth[®]. Want to let your passengers play DJ? Just connect a Bluetooth[®]-enabled audio device to stream music wirelessly, from any seat in the car.²

Pandora[®] radio capability. Looking for something new? Explore music based on your hand-picked favorites using Pandora[®] radio capability. Connect your Pandora[®]-equipped iPhone[®] through the audio system to listen to Pandora[®] free internet radio and use the 'thumbs up' or 'thumbs down' icons to rate songs – all right in the display.

iPod[®]/USB input. Would you like to be able to listen to your own playlists or podcasts? With the available iPod[®]/USB input, you can. Plug in your iPod[®] or other portable MP3 player through the USB port and control it through Sentra's audio controls.³

ALWAYS UP TO DATE.

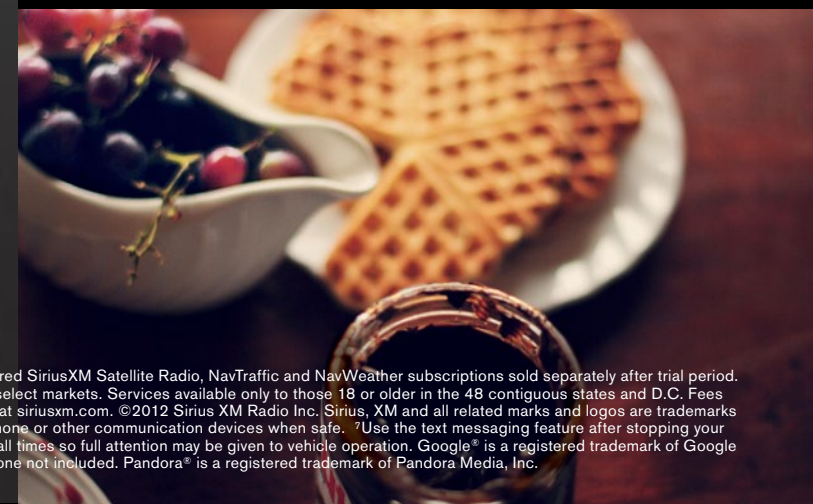
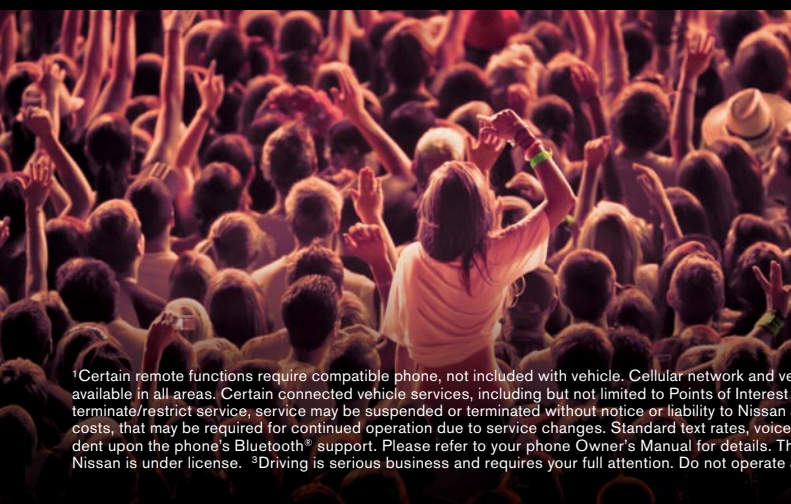
Navigate your way through the concrete canyons, call up some friends, or use Google[®] services to find that new restaurant with NissanConnectSM with Navigation¹ as your guide.

Navigation. Sentra's available 5.8-inch touch-screen display offers NavTraffic and NavWeather for real-time advisories to keep you on the move. Plus over five million points of interest, so you'll always have something new to discover.^{4,5}

Points of Interest powered by Google.[®] Find that new restaurant in a snap. Based on the latest information, you can search for a location, even without knowing the name or category. Once you find it, select it and you're on your way.¹

Google[®] Send-To-Car. Send an address to your Sentra from any computer. When you start the car and connect to the network, the directions will be delivered and loaded into your navigation system. The location's even saved for later use. Now, that's cool.^{1,4,6}

Hands-free text messaging assistant. Now you can receive and respond to text messages without ever touching your phone. With a press of a button, have your text messages read to you and answer with pre-loaded responses, all via voice recognition.⁷



¹Certain remote functions require compatible phone, not included with vehicle. Cellular network and vehicle services provided by independent companies not within Nissan's control. Cellular network not available in all areas. Certain connected vehicle services, including but not limited to Points of Interest and Send-to-Car, may require subscription and owner consent to activate. Should service provider terminate/restrict service, service may be suspended or terminated without notice or liability to Nissan and/or its agents. Nissan not responsible for any equipment replacement or upgrades, or associated costs, that may be required for continued operation due to service changes. Standard text rates, voice minutes, roaming charges and/or data usage may apply. ²Availability of specific features is dependent upon the phone's Bluetooth[®] support. Please refer to your phone Owner's Manual for details. The Bluetooth word mark and logos are owned by Bluetooth SIG, Inc., and any use of such marks by Nissan is under license. ³Driving is serious business and requires your full attention. Do not operate any devices connected to the USB or auxiliary audio input jack while driving. ⁴Never program while

driving. GPS mapping may not be detailed in all areas or reflect current road regulations. ⁵Required SiriusXM Satellite Radio, NavTraffic and NavWeather subscriptions sold separately after trial period. Installation costs, one-time activation fee, other fees and taxes will apply. NavTraffic available in select markets. Services available only to those 18 or older in the 48 contiguous states and D.C. Fees and programming subject to change. Subscriptions governed by Customer Agreement available at siriusxm.com. ©2012 Sirius XM Radio Inc. Sirius, XM and all related marks and logos are trademarks of Sirius XM Radio Inc. ⁶Driving is serious business and requires your full attention. Only use phone or other communication devices when safe. ⁷Use the text messaging feature after stopping your vehicle in a safe location. If you have to use the feature while driving, exercise extreme caution at all times so full attention may be given to vehicle operation. Google[®] is a registered trademark of Google Inc. iPod[®] and iPhone[®] are registered trademarks of Apple, Inc. All rights reserved. iPod and iPhone not included. Pandora[®] is a registered trademark of Pandora Media, Inc.

ENTERING BONUS TERRITORY.

The perks that make it all worthwhile. The kind of nice little touches you expect in a luxury car.



BOSE® premium audio.

Designed expressly for Sentra's interior, with eight individually tuned speakers for unmatched sound quality.



Push Button Ignition.

No fumbling for a key. Just a simple touch, and away you go.



Nissan Intelligent Key.®

Lets you lock and unlock the doors and trunk, start the engine and drive away – all without removing it from your pocket or purse.



Dual Zone Automatic Temperature Control.

You like it warm. Your front passenger likes it cool. No problem. Separate controls let each of you dial in your ideal setting.



Smart auto headlights.

Automatically turn on when it starts getting dark. Also turn on automatically after four swipes of the wipers, to help you see better in poor weather.



Fine Vision electroluminescent gauges.

Added depth gives a crystal-like quality. Easy to read at a glance.



GOODBYE CUBICLE, HELLO WINDOW OFFICE.

It's amazing what a change of scenery can do for your perspective. In Sentra, you have a bright, airy interior, with spacious rear seat leg room – even more than a Mercedes E-Class.

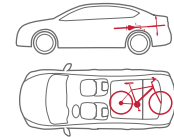
Nissan Sentra SR shown in Charcoal Premium Sport Cloth with optional equipment.



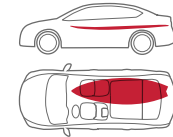
PLENTY OF ROOM FOR YOUR LOVED ONES.

There's no separation anxiety with Sentra's smart storage, including a cavernous trunk with 15.1 cubic feet of cargo space – that's larger than some midsize sedans. Need more room? The 60/40 split fold-down rear seat gives you space that would make a hatchback jealous, with room to hold four golf bags, a bike, or just about anything you want to bring along.¹

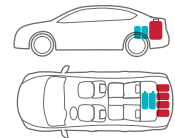
1 BIKE



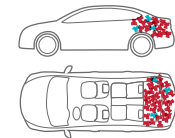
1 SURFBOARD



6 PIECES OF LUGGAGE



98 STUFFED ANIMALS

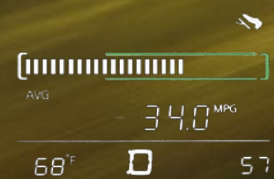


¹Cargo and load capacity limited by weight and distribution. Always secure all cargo.

FEARLESSLY PASS BY THE PUMP WITH BEST-IN-CLASS MPG.¹

From its new 130-hp, 1.8-liter, 4-cylinder engine with advanced valve timing to its next-generation Xtronic CVT[®] transmission, Sentra is a technical tour de force aimed at providing the best of both worlds, efficiency and performance. The result? With a best-in-class¹ city/highway combined 34 MPG² Sentra sets the standard for fuel economy. Performance? One smile-inducing test-drive is all you'll need.

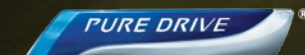
ECO PEDAL INDICATOR



The biggest change in efficiency doesn't come from technology, it comes from how you drive. In Sentra, that jackrabbit start won't go unnoticed – an Eco Pedal Indicator in the instrument cluster gives you instant feedback on how you're driving, helping you become a smarter, more efficient driver. And on models equipped with manual transmission, an indicator light will tell you when to upshift for maximum fuel efficiency.

Xtronic CVT[®] (Continuously Variable Transmission). Say goodbye to fixed gear ratios and hello to CVT. With infinitely variable ratios, CVT keeps the engine in the sweet spot for what you need, from instant acceleration to efficient and quiet cruising. For 2013, reduced friction and increased ratio coverage mean Sentra's incredibly smooth CVT is better than ever.

PUREDRIVE.[™] The 2013 Sentra wears the PUREDRIVE[™] badge, meaning it meets or exceeds the industry-average US Federal CAFE standards for model-year 2016. The PUREDRIVE[™] initiative is just one aspect of Nissan's commitment to developing more environmentally friendly transportation for all of us.³



¹Ward's Light Vehicle Market Segmentation. MY13 Sentra vs. 2012 Upper Small Class, excluding Hybrid and Diesel models. ²2013 EPA Fuel Economy Estimate 34 MPG combined 50-state emissions and CVT transmission; 33 MPG combined CA state emissions. Actual mileage may vary — use for comparison only. ³Adoption criteria above are based upon US Federal CAFE standards as of July 2011 for MY 2016. Federal standards subject to change by US government.

Nissan Sentra SL shown in Red Brick.

LIKE HAVING THREE DIFFERENT CARS AT YOUR FINGERTIPS.

With the simple push of a button, you can custom-tailor Sentra to match your mood. So what will it be today? Eco, Normal or Sport?



ECO

Feeling thrifty? In Eco mode, Sentra adjusts engine and transmission response to maximize fuel efficiency, and even adjusts the air conditioning for less draw on the power.



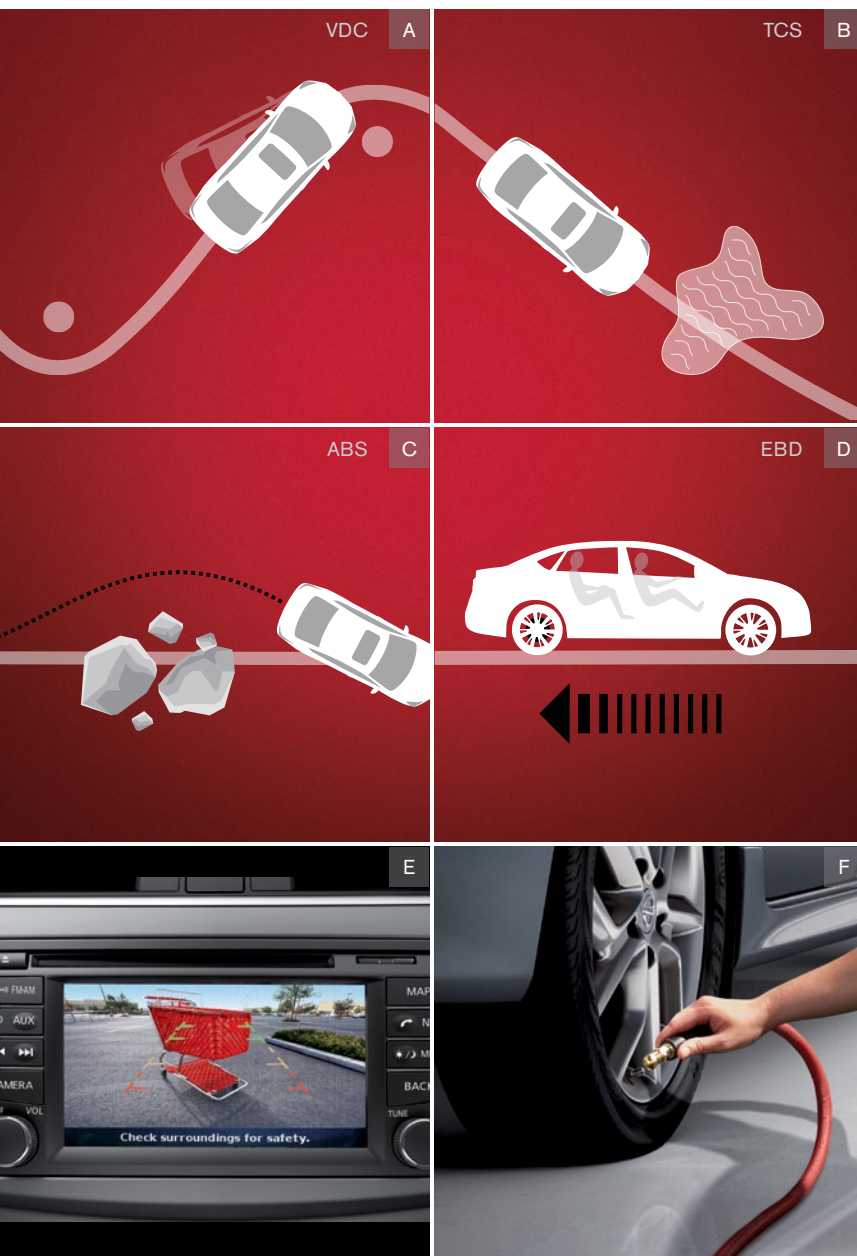
NORMAL

Best of both worlds. Normal mode gives you a perfect blend of efficiency and response.



SPORT

Curvy roads ahead? Sport mode sharpens engine and CVT transmission response to rev up your senses.



MOVING WITH CONFIDENCE.

We bring a holistic approach to safety and security. Agility combined with advanced technology can help the driver more easily avoid a situation. And if an accident does occur, an advanced air bag system combines with the use of Zone Body construction to help reduce injury.

A. Vehicle Dynamic Control (VDC). A slick spot in a corner can suddenly have you going in a direction you didn't want. VDC, also known as stability control, monitors your steering and braking to help you maintain your steered path under certain conditions by reducing engine output and/or applying brake pressure to specific wheels.¹

B. Traction Control System (TCS). Sentra's power is wasted if all it does is spin the tires, so when the standard Traction Control System senses drive-wheel spin, it responds by reducing throttle or applying brake pressure to help maintain traction.

C. Anti-lock Braking System (ABS). The standard ABS pumps the brakes faster than you possibly can in panic-braking situations to help prevent wheel lockup, to help you maintain steering control around obstacles while braking heavily.

D. EBD. Electronic Brake force Distribution (EBD) is designed to send extra force to the rear brakes when there's additional weight in the back.

Brake Assist If you need to slam on the brakes, Brake Assist detects how hard you're braking, and if it senses you are in an emergency, it will automatically help to apply maximum braking force.

Brake Override Technology. Like every Nissan since 2005, Sentra comes standard with Brake Override Technology. It's designed to help slow down your vehicle and bring it to a safe stop in an emergency by overriding accelerator input and reducing engine power when the accelerator and brake are applied simultaneously.

E. RearView Monitor. When you engage reverse, Sentra's available RearView Monitor helps you see what's directly behind you.²

F. Class-exclusive Easy-Fill Tire Alert. When filling your tires, this available feature gives you a friendly beep of the horn when you've reached the right pressure.^{3,4}

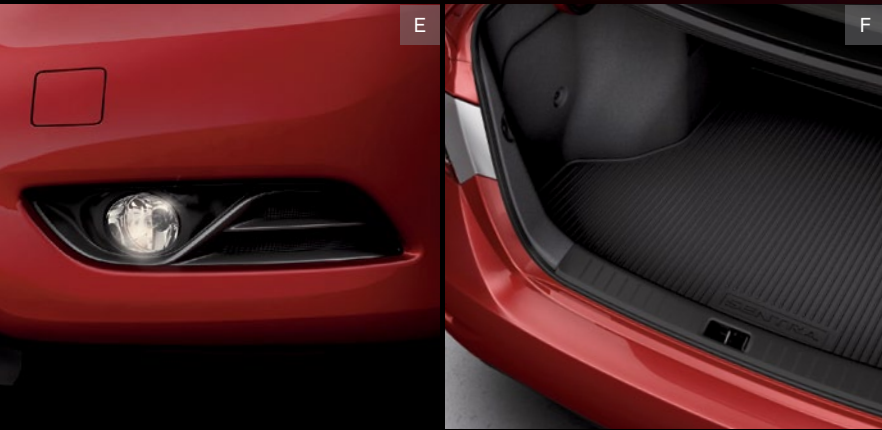


Six Standard Air Bags. Dual-stage supplemental front air bags adjust their inflation rate, depending on the severity of impact and seat belt usage. If your front passenger seat is empty, an occupant-classification sensor deactivates that air bag. Standard front seat-mounted side impact supplemental air bags are built into the seats, so they move with you as you adjust your seat. Above, standard roof-mounted curtain side impact supplemental air bags help provide head protection for front and rear outboard seat occupants.⁵

Snug Kids.* Nissan safety engineers have dedicated thousands of hours to evaluating hundreds of child restraints in Nissan vehicles. The result: An industry first, The Snug Kids® Child Safety Seat Fit Guide. This guide lists child seats that fit the rear seats of Nissan vehicles, as well as offers invaluable tips on correct installation. Check out this video and look for the latest Fit Guide at NissanUSA.com/SnugKids.



¹VDC, which should remain on when driving except when freeing the vehicle from mud or snow, cannot prevent accidents due to abrupt steering, carelessness, or dangerous driving techniques. Always drive safely. ²Parking aid/convenience feature. Cannot completely eliminate blind spots or warn of moving objects. May not detect every object. Always check surroundings before moving vehicle. Not a substitute for proper backing procedures. Always turn to check what is behind you before backing up. ³Ward's Light Vehicle Market Segmentation. 2013 Sentra vs. 2012 Upper Small Class. ⁴Vehicle must be on for Easy-Fill Tire Alert to operate. ⁵Air bags are only a supplemental restraint system; always wear your seat belt. Even with the occupant classification sensor, rear-facing child restraints should not be placed in the front-passenger's seat. Also, all children 12 and under should ride in the rear seat properly secured in child restraints, booster seats, or seat belts according to their size. Air bags will only inflate in certain accidents. See your Owner's Manual for more details. Inflated air bags shown for illustration purposes only; actual coverage area may differ. Air bags deflate after deployment.



**GENUINE NISSAN ACCESSORIES.
IMPRESS. CONNECT. PROTECT. ORGANIZE.**

Every Genuine Nissan Accessory is: custom-fit, custom-designed and durability-tested; backed by Nissan's 3-year/36,000-mile limited warranty; and can be financed when installed by dealer at time of purchase.¹

- A. Rear Decklid Spoiler**
Leave a stylish lasting impression.
- B. External Ground Lighting (Sentra SR only)**
Lights. Sentra. Action!
- C. Moonroof Wind Deflector**
Enjoy the breeze without the wind-blown hairstyle.
- D. Interior Accent Lighting**
Bring the bling with 20 pre-programmed color options.
- E. Fog Lights**
Help you cut like a knife through pea soup.
- F. Trunk Protector²**
Use your trunk, don't abuse it.
- G. Illuminated Kick Plates**
Fewer scuffs and a grand entry, every time.
- H. Carpeted Floor Mats**
Preserve, protect, and oh, so plush.

Additional Accessories:

- 16" Silver Aluminum-alloy Wheels
- All-season Floor Mats
- Splash Guards
- Body Side Moldings
- Nose Mask
- Clear Rear Bumper Protector
- BlueConnect® Bluetooth® Hands-free Phone System
- Hideaway Trunk Net
- Carpeted Trunk Mat
- Auto-dimming Rearview Mirror with Compass
- And More

¹Covered by Nissan's Limited Warranty on Genuine Nissan Accessories for the longer of 12 months/12,000 miles or the remaining period under the 3-year/36,000-mile Nissan New Vehicle Limited Warranty. Terms and conditions apply. See Warranty Information Booklet for details. ²Cargo and load capacity limited by weight and distribution. Always secure all cargo. BlueConnect® is a registered trademark of Johnson Controls Technology Company. The Bluetooth® word mark and logos are owned by Bluetooth SIG, Inc., and any use of such marks by Nissan is under license.

OFF TO A GREAT START.

For more information and to shop online for Genuine Nissan Accessories, go to Parts.NissanUSA.com.



Nissan Sentra SV with Premium Package shown in Red Brick with 16" Silver Aluminum-alloy Wheels, Fog Lights, Moonroof Wind Deflector, Body Side Moldings, Splash Guards and Rear Decklid Spoiler.

CHOOSE FROM THESE TRIM LEVELS

S

- 1.8-liter 4-cylinder engine
- 6-speed manual transmission or Xtronic CVT® transmission
- Eco and Sport drive modes
- Anti-lock Braking System (ABS)
- Vehicle Dynamic Control (VDC) with Traction Control System (TCS)¹
- Halogen headlights with LED accent lights
- LED taillights
- Power windows and door locks
- Trip computer and outside temperature display
- Air conditioning with in-cabin microfilter
- AM/FM/CD audio system with four speakers and auxiliary audio input jack
- Fine Vision electroluminescent gauges
- Tire Pressure Monitoring System (TPMS)²
- Six standard air bags³ (including roof-mounted curtain side-impact supplemental air bags)



FE+® S INCLUDES S EQUIPMENT PLUS:

- Standard Xtronic CVT® transmission
- Rear spoiler
- Underbody and rear tire aerodynamic deflectors
- Special low-rolling resistance tires



FE+® S trims are limited and late availability.

SV INCLUDES S EQUIPMENT PLUS:

- Standard Xtronic CVT® transmission
- Illuminated steering wheel-mounted cruise and audio controls
- AM/FM/CD audio system with six speakers
- Premium cloth seat and door trim
- Fine Vision electroluminescent gauges with chrome accents
- Vehicle Security System

KEY AVAILABLE PACKAGES:

- Driver's Package
- Navigation Package
- Premium Package



FE+® SV INCLUDES SV EQUIPMENT PLUS:

- Rear spoiler
- Underbody and rear tire aerodynamic deflectors
- Special low-rolling resistance tires

FE+® SV trims are limited and late availability.



SR INCLUDES SV EQUIPMENT PLUS:

- 17" Forked 5-spoke aluminum-alloy wheels
- Sport front and rear fascias (including sport grille)
- Lower body side sill extensions
- Rear spoiler with integrated brake light
- Fog lights
- Chrome exhaust finisher
- Premium Sport cloth seat trim
- Sport silver interior trim
- Driver's seatback pocket

KEY AVAILABLE PACKAGES:

- Driver's Package
- Navigation Package
- Premium Package



SL INCLUDES SV EQUIPMENT PLUS:

- 17" Split 7-spoke aluminum-alloy wheels
- Smart Auto Headlights and fog lights
- Heated mirrors with LED turn signals
- Nissan Intelligent Key® with Push Button Ignition
- 4.3" color display for audio system
- SiriusXM Satellite Radio⁴
- Bluetooth® Hands-free Phone System⁵
- USB connection port⁶
- Leather-wrapped steering wheel
- Maple wood-tone interior trim
- Dual Zone Auto. Temp. Control
- TPMS with Easy-Fill Tire Alert⁷

KEY AVAILABLE PACKAGES:

- Leather Package
- Navigation Package
- Premium Package



¹VDC, which should remain on when driving except when freeing the vehicle from mud or snow, cannot prevent accidents due to abrupt steering, carelessness, or dangerous driving techniques. Always drive safely. ²Tire Pressure Monitoring System is not a substitute for regular tire pressure checks. ³Air bags are only a supplemental restraint system; always wear your seat belt. Even with the occupant classification sensor, rear-facing child restraints should not be placed in the front-passenger's seat. Also, all children 12 and under should ride in the rear seat properly secured in child restraints, booster seats, or seat belts according to their size. Air bags will only inflate in certain accidents; see your Owner's Manual for more details. ⁴Required SiriusXM Satellite Radio, NavTraffic and NavWeather subscriptions sold separately after trial period. Installation costs, one-time activation fee, other fees and taxes will apply. NavTraffic available in select markets.

Services available only to those 18 or older in the 48 contiguous states and D.C. Fees and programming subject to change. Subscriptions governed by Customer Agreement available at siriusxm.com. ©2012 Sirius XM Radio Inc. Sirius, XM and all related marks and logos are trademarks of Sirius XM Radio Inc. ⁵Availability of specific features is dependent upon the phone's Bluetooth® support. Please refer to your phone Owner's Manual for details. The Bluetooth word mark and logos are owned by Bluetooth SIG, Inc., and any use of such marks by Nissan is under license. ⁶Driving is serious business and requires your full attention. Do not operate any devices connected to the USB or auxiliary audio input jack while driving. ⁷Vehicle must be on for Easy-Fill Tire Alert to operate.

DIMENSIONS/CAPACITIES WEIGHTS/MPG

Dimensions

Exterior – inches	
Wheelbase	106.3
Overall length	182.1 (182.5 for SR)
Overall width	69.3
Overall height	58.9
Track width (front/rear)	60.2

Aerodynamics – Cd	S	FE+ S	SV	FE+ SV	SR	SL
Drag coefficient	.29	.27	.29	.27	.29	.30

Interior (front/rear) – inches	
Head room without moonroof	39.4/36.7
Head room with moonroof	38.5/36.7
Leg room	42.5/37.4
Hip room	50.9/50.1
Shoulder room	54.7/53.9

Capacities

Seating capacity	5
Interior passenger volume (cu. ft.)	95.9
Cargo capacity (cu. ft.)	15.1
Fuel tank (gals.)	13.2

Curb Weights – Lbs.

Base total	S	FE+ S	SV	FE+ SV	SR	SL
Manual transmission	2,822	–	–	–	–	–
Xtronic CVT	2,825	2,826	2,837	2,838	2,847	2,851
Xtronic CVT (CA emission models)	2,827	–	2,839	–	2,849	2,852

...2013 Sentra S M/T, FE+ S, and FE+ SV models not available with California emissions.

2013 EPA Fuel Economy Estimates

City/Hwy MPG	S	FE+ S	SV	FE+ SV	SR	SL
Manual transmission	27/36	–	–	–	–	–
Xtronic CVT	30/39	N/A	30/39	N/A	30/39	30/39

...2013 EPA fuel economy estimate. 2013 FE+ S and FE+ SV MPG not available at time of printing.
 ...Actual mileage may vary with driving conditions – use for comparison purposes only.



Buying and owning a Nissan is like driving one: quick, convenient, confidence-inspiring.

Nissan Motor Acceptance Corporation. Whether you're buying or leasing, you'll find attractive rates and flexible terms to make your purchase more accessible.


New Vehicle Limited Warranties. Protection for your new Nissan includes 3-year/36,000-mile basic coverage and 5-year/60,000-mile powertrain coverage. Terms, conditions and exclusions apply. See Warranty Information Booklet for complete details.

Security+Plus.* For additional peace of mind, a variety of extended service plans lets you tailor the coverage to your driving habits.

Maintenance+Plus.* This extended plan ensures your Nissan will receive up to 17 different services and over 33 different inspection items at each visit, using the most up-to-date diagnostic equipment available.

Genuine Nissan Parts. When it comes time for service, any necessary replacement parts will be made using Genuine Nissan new or remanufactured parts, or Nissan-approved parts. And they're the only parts to carry Nissan's factory-backed limited warranty.

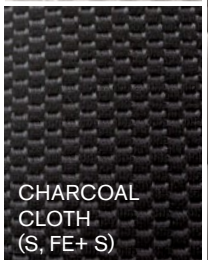
Nissan's philosophy toward the environment, "Seeking a symbiosis of people, vehicles and nature," describes our ideal for a sustainable mobile society, now and in the future. We launched the Nissan Green Program with specific objectives to realize this goal, and we are pursuing it energetically. For more information, log on to NissanUSA.com/green



FABRIC SELECTIONS



MARBLE GRAY CLOTH (S, FE+ S)



CHARCOAL CLOTH (S, FE+ S)



MARBLE GRAY LEATHER (SL)



CHARCOAL LEATHER (SL)



MARBLE GRAY PREMIUM CLOTH (SV, FE+ SV, SL)



CHARCOAL PREMIUM CLOTH (SV, FE+ SV, SL)



CHARCOAL PREMIUM SPORT CLOTH (SR)



This brochure is intended for general descriptive and informational purposes only. It is subject to change and does not constitute an offer, representation or warranty (express or implied) by Nissan North America, Inc. Interested parties should confirm the accuracy of any information in this brochure as it relates to a vehicle directly with Nissan North America, Inc., before relying on it to make a purchase decision. Nissan North America, Inc., reserves the right to make changes, at any time, without prior notice, in prices, colors, materials, equipment, specifications, and models and to discontinue models or equipment. Due to continuous product development and other pre- and post-production factors, actual vehicle, materials and specifications may vary from this brochure. Some vehicles shown with optional equipment. See the actual vehicle for complete accuracy. Availability and delivery times for particular models or equipment may vary. Specifications, options and accessories may differ in Hawaii, U.S. territories and other countries. For additional information on availability, options or accessories, see your Nissan dealer or contact Nissan North America, Inc.

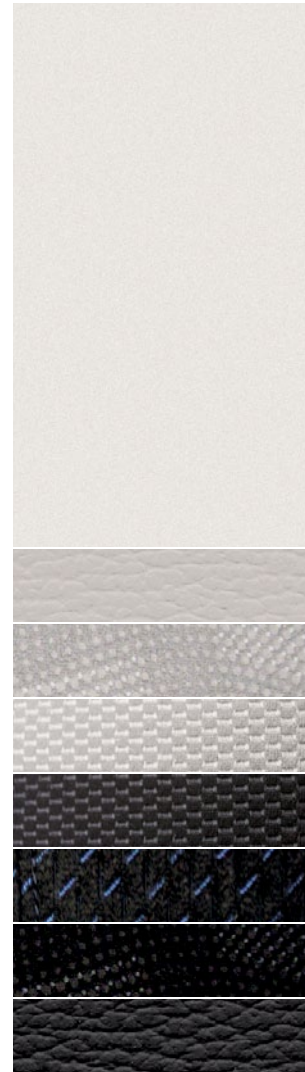
At NissanUSA.com, you'll find virtual product demonstrations, a way to "build your own Nissan," a dealer locator, and more information about key Nissan support services. Or if you'd prefer, call 1-800-NISSAN-3 for answers to specific questions about Sentra or any other Nissan vehicle. The Nissan names, logos, product names, feature names, and slogans are trademarks owned by or licensed to Nissan Motor Co. Ltd. and/or its North American subsidiaries. **Always wear your seat belt, and please don't drink and drive.** ©2012 Nissan North America, Inc. '13 Sentra. 1313697-2N-09/12-150M-CGI.

PAINT SELECTIONS

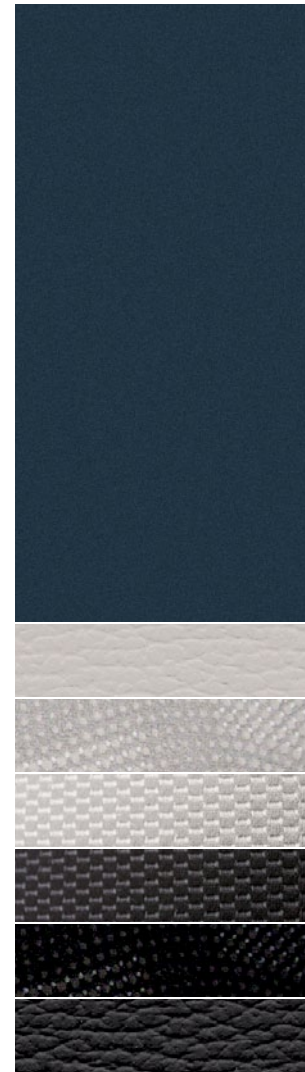


PICK A COLOR, ANY COLOR.

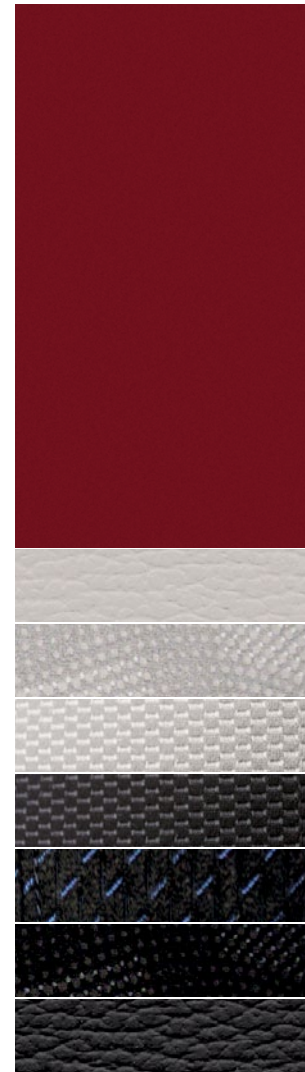
You've decided which Sentra you want, now here comes the best part: deciding what it's going to look like. Select your favorite color and then pick from the available interiors based on the model of your choice.



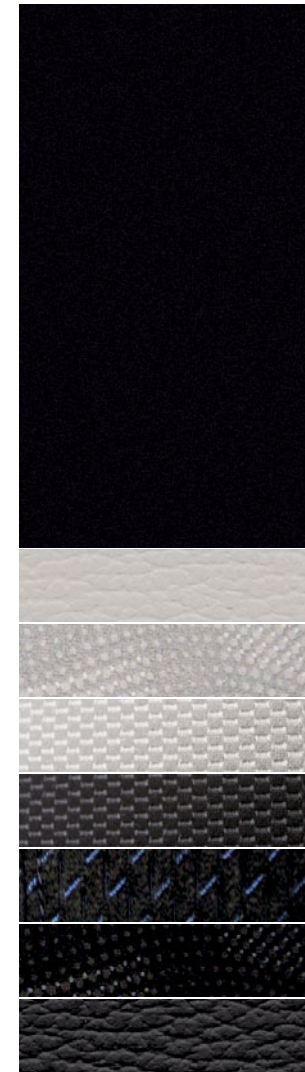
Aspen White QAC



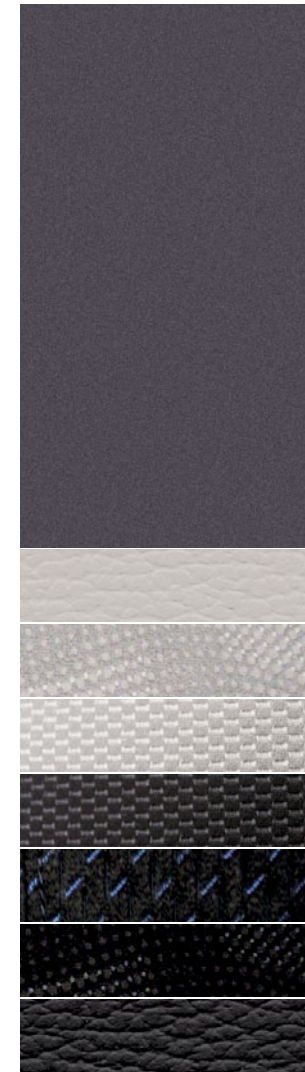
Graphite Blue RAQ



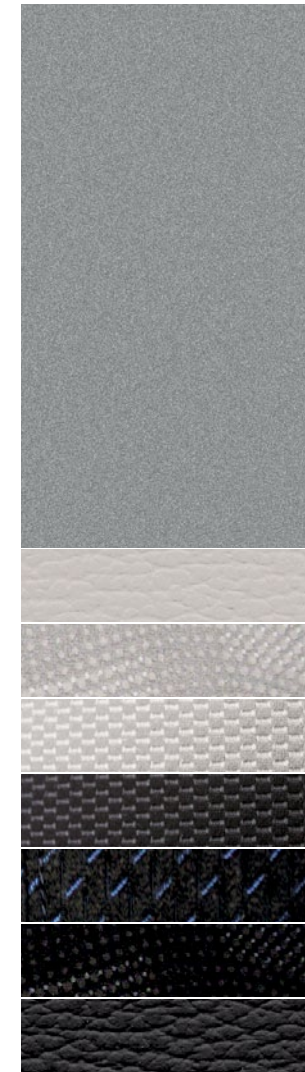
Red Brick NAC



Super Black KH3



Amethyst Gray KBD



Magnetic Gray K36



Brilliant Silver K23



Metallic Blue B17

■ Standard

□ Optional

Nissan has taken care to ensure that the color swatches presented here are the closest possible representations of actual vehicle colors. Swatches may vary slightly due to the printing process and whether viewed in daylight, fluorescent or incandescent light. Please see the actual colors at your local Nissan dealer.

	S	SV	FE+ (S,SV)	SR	SL
MARBLE GRAY CLOTH	■	■	■	■	■
MARBLE GRAY LEATHER					□
CHARCOAL CLOTH	■	■	■	■	■
CHARCOAL LEATHER					□

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*Ward's Light Vehicle Market Segmentation. MY13 Sentra vs. 2012 Upper Small Class, excluding Hybrid and Diesel models. ²2013 EPA Fuel Economy Estimate 34 MPG combined 50-state emissions and CVT transmission; 33 MPG combined CA state emissions. Actual mileage may vary — use for comparison only. ³Certain remote functions require compatible phone, not included with vehicle. Cellular network and vehicle services provided by independent companies not within Nissan's control. Cellular network not available in all areas. Certain connected vehicle services, including but not limited to Points of Interest and Send-to-Car, may require subscription and owner consent to activate. Should service provider terminate/restrict service, service may be suspended or terminated without notice or liability to Nissan and/or its agents. Nissan not responsible for any equipment replacement or upgrades, or associated costs, that may be required for continued operation due to service changes. Standard text rates, voice minutes, roaming charges and/or data usage may apply. ⁴Use the text messaging feature after stopping your vehicle in a safe location. If you have to use the feature while driving, exercise extreme caution at all times so full attention may be given to vehicle operation. ⁵Never program while driving. GPS mapping may not be detailed in all areas or reflect current road regulations. Facebook[®] is a registered trademark of Facebook, Inc. Pandora[®] is a registered trademark of Pandora Media. Twitter[®] is a registered trademark of Twitter, Inc. YouTube[®] is a registered trademark of Google Inc.